

Date: Friday, 28/09/2007 10:05:12 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: D3641-3		
Job Number	: 34904		Part Number	: D36413		
Estimate Number	: 10804		Drawing Number	: PROTO		
P.O. Number	:		Project Number	:		
This Issue	: 28/09/2007	S.O. No. :	Drawing Revision	:		
Prsht Rev.	: NC		Material	:		
First Issue	: / /	Type : SMALL /MED FAB	Due Date	: 05/10/2007	Qty:	1
Previous Run	: 00015		Um:	Each		
Written By	:					
Checked & Approved By	:					
Comment	:					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 MAKE PER DRWG D3641 REV.A		
2.0	M6061T6S032	6061-T6 Sheet 0.032"
Comment: Qty.: 0.2000 sf(s)/Unit Total : 0.2000 sf(s) 6061-T6 Sheet 0.032"		
3.0	ENGINEERING 1	ENGINEERING RESOURCE #1
Comment: ENGINEERING RESOURCE #1 ENGINEERING INSPECTION		
4.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE		

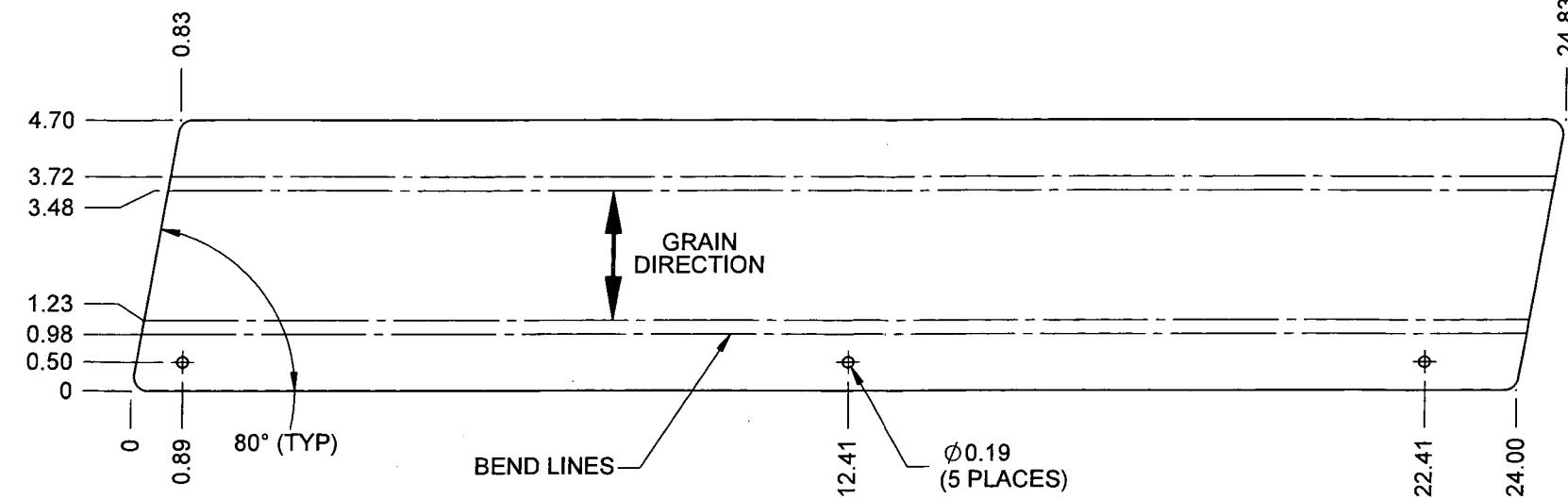
Job Completion



8 7 6 5 4 3 2 1

D

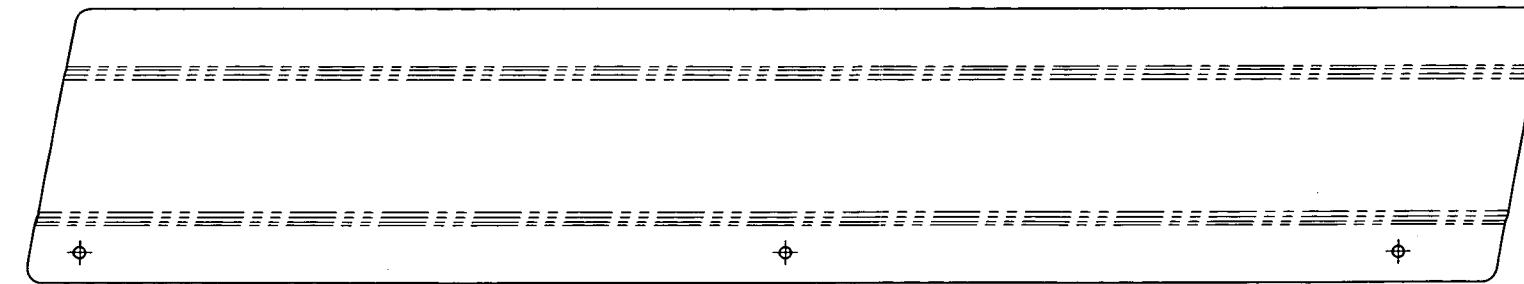
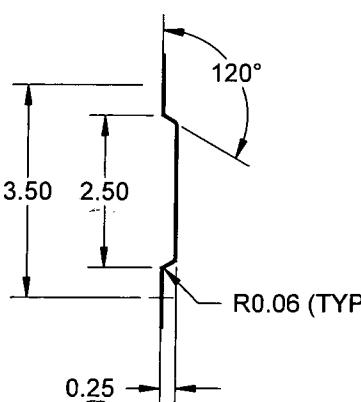
D



D3641-3F FLAT PATTERN

C

C



D3641-3 COVER
(REPLACES GENEVA P/N G10606-5)
D3641-4 OPPOSITE
(REPLACES GENEVA P/N G10606-4)

B

REFERENCE ONLY

A

A

NOTES:

- 1) MATERIAL: 6061-T6 (OR T62) ALUMINUM 0.032 THICK PER QQ-A-250/11 OR AMS 4025/4027 (REF DART SPEC M6061T6S.032)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3641-3/-4" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.36 lbs

DESIGN	TS	DART AEROSPACE USA, INC.
DRAWN	CF	PORT HADLOCK, WA
CHECKED	BS	DRAWING NO.
MFG. APPR.	BE	REV. A
APPROVED	MO	D3641
DE APPR.	SH	SHEET 2 OF 2
DATE	07.07.27	TITLE
		SCALE
		1:3
		COVER
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